

# PRIMANYL 2120

**C29** 

VERSION: 150928 Page: 1/2

## WASH PRIMER

#### **DEFINITION**

**PRIMANYL 2120** is an all purpose primer with two clear distinguishing functions: 1, Will guarantee good adhesion properties and 2. Will protect metal from corrosion.

PRIMANYL 2120 is a chromate and lead free product.

For optimum adhesion it is recommended to apply several coats of product to galvanised and aluminium surfaces.

Re-coatable with 2k primers and any other paints except nitrosynthetic, chlorinated rubber and epoxy. It is not recommended to apply this product directly onto polyester putties.

#### PHYSICAL CHARACTERISTICS

Nature: Vinyl modified Colour: White, Green

Appearance: Mai

Specific weight: 1,0-1,1 kg/l at 20°C

**Dry film thickness:** 10 μm 1 coat

**VOC:** 710 g/l Mixing application 2004/42/EC - IIB (c)(780)(710)

**Yield:**  $12-14 \text{ m}^2/\text{l}$   $10 \text{ } \mu\text{m}$ 

## SURFACE PREPARATION

PROCESS		1	Aluminium	Galvanised	Paint OEM
	P240		1	1	1
	DA93	<b>↓</b>	<b>V</b>	4	4

# MIXING RATIO

# APPLICATION METHOD

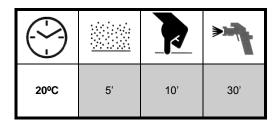
PRIMANYL 2120	A + B	S	A B
Hardener 2120	1:1 Volume 100:80 Weight	20'-24"' F/4 at 20°C	8h

	mm	bar	cm cm		<u>}</u>
<b>&gt;</b> □	1,3-1,5	3	15 - 20	1	5'
<b>∌</b> JIF	1,3-1,5	2	10	1	5'

#### **WASH PRIMER**

VERSION: 150928 Page: 2/2

#### **DRYING TIMES**



### **EQUIPMENT CLEANING**

Clean with a cleaning thinner before the product hardens.

#### **SAFETY**

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

#### **STORAGE**

Store the product in a ventilated place far from direct exposure to sunlight. Keep between  $+5^{\circ}$ C and  $+30^{\circ}$ C.

#### **GUARANTEE**

In unopened original packaging, one year from manufacturing date.

#### SUGGESTION:

On galvanised steel
Primanyl 2120 acts as an
adhesion promoter and
also over bare metal as
an adhesion promoter
and anticorrosive.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.