## **Technical Datasheet**



# Heavy Cut Compound 1100

- Wool Use -

#### **Product Description**

Menzerna Heavy Cut Compound 1100 (HCC 1100) is a highly effective sanding polish for automotive clear coats. HCC 1100 is a special polish for application with lambskin to remove severe signs of heavy use and deep sanding marks.

General information:		Chemical information:		
Product Group:	Heavy Cut	Density:	1,2 kg/l	
Category:	Alternative	Viscosity:	5-15 Pas	
Cut	8			HEAV
Gloss:	5	Technical information:		
Application:	Paint shops	Maximum abrasion:	P1500	WOOL USE
Storage:	5- 30°C, avoid frost	Polishing tools:	Lambswool Pad	
Colour: Volumes:	and direct sunlight White 250 ml: 22930.281.001 1 L: 22930.261.001 1 Kg: 22930.260.001	Speed recommendation for hard paint: Pressure recommendation:	Rotary: 500-800 rpm Orbital: lower speed range High pressure	<b>1</b> 00 ••••

### **Recommended Usage**

- 1. Clean surface thoroughly prior to polishing.
- 2. Shake the bottle prior to use and apply the following quantity of the product onto the polishing pad.

Recommendation for a 40cm x 40cm area: Pad with a diameter of 95mm: 3-4 pea-sized drops Pad with a diameter of 150mm: 5 pea-sized drops Pad with a diameter of 180mm: 6-7 pea-sized drops

- 3. Use the Menzerna Heavy Cut Foam Pad in the event of heavy signs of use. With a rotary polishing machine use our Menzerna Standard Lambswool Pad and, for an orbital polishing machine, our Menzerna Orbital Wool Pad.
- 4. Use either a rotary or an orbital polishing machine and use the cross-coating method. Apply strong, even pressure while polishing and extend the product with a constant low machine speed.
- 5. At first, the polish will seem a little milky and should be worked in until only a slightly transparent/oily film is visible.
- 6. Once you have finished polishing, remove any residue with our Premium Microfiber cloth, without applying any pressure.
- 7. Any signs of sanding marks and use have now been removed. For an exceptionally glossy finish, now apply one of our Menzerna Medium Cut Polishes and of our Menzerna Finishes.

Important notice: All the information above is based on our empirical values. Please test the use of our product yourself to determine whether it is suitable for your intended application. All matters related to the warranty and liability for this product are governed by our general selling terms and conditions, unless otherwise specified by applicable legal regulations. How to find us: Menzerna Polishing Compounds GmbH &Co KG Industriestr. 25, D-76470 Ötigheim Tel.: +49-7222-9157-0 office@menzerna.com

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#### **Menzerna Polishing Programm**

	1. Heavy Cut	2. Medium Cut	3. Finish	4. Protection	
Standard Products	HCC1000	MCP2500	FF3000	Power Lock Ultimate	
Alternative Products	HCC1100	MCP2400	SF3500	Liquid Carnauba	
		MCP2200	SFP3800	Sealing Wax	
Premium Products	SHCC300/ SHCC300 GREEN LINE		Power Protect Ultra 2in1		
	HCC400/ HCC400 GREEN LINE				
		One-Step Polish 3in1			
Premium Pads	Wool/ Heavy Cut Pad	Medium Cut Foam Pad	Soft Cut Foam Pad	Wax Foam Pad	

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