

Heavy Cut Compound 400 IF - Performance Compound -

Product Description

Menzerna Heavy Cut Compound 400 Improved Formulation (HCC 400 IF) is the innovative sanding polish for automotive clear coats. HCC 400 IF removes sanding marks and signs of usage in the shortest time possible and guarantees a high gloss surface.

<p>General information:</p> <p>Product Group: Heavy, Medium, Finish</p> <p>Category: Premium</p> <p>Cut: 8</p> <p>Gloss: 8</p> <p>Application: Detailing/ Paint Shops</p> <p>Storage: 5- 30°C, avoid frost and direct sunlight</p> <p>Colour: White</p> <p>Volumes: 250 ml: 22202.281.001 1 L: 22202.261.001 1 Kg: 22202.260.001</p>	<p>Chemical information:</p> <p>Density: 1,1 kg/l</p> <p>Viscosity: 9-15 Pas</p>
	<p>Technical information:</p> <p>Maximum abrasion: P1500 with Lambswool Pad P2000 with Pad</p> <p>Polishing tools: Lambswool Pad Heavy Cut Foam Pad Optional Soft Cut Foam Pad</p> <p>Speed recommendation for hard paint: Rotative: Start: 800-1500 rpm, End: 1800-2000 rpm Orbital: Start: lower speed range, End: higher speed range</p> <p>Pressure recommendation: Start: high pressure, End: low pressure</p>



Recommended Usage

- Clean surface thoroughly prior to polishing.
- Shake the bottle prior to use and apply the following quantity of the product onto the polishing pad.
Recommendation for a 40cm x 40cm area:
Pad with a diameter of 95mm: 3-4 pea-sized drops
Pad with a diameter of 150mm: 5 pea-sized drops
Pad with a diameter of 180mm: 6-7 pea-sized drops
- Use the Menzerna Heavy Cut Foam Pad or Menzerna Lambswool Pad in the event of heavy signs of use. With a rotary polishing machine use our Menzerna Standard Lambswool Pad and, for an orbital polishing machine, our Menzerna Orbital Wool Pad.
- Use either a rotary or an orbital polishing machine and use the cross-coating method.
Work in the beginning with low machine speed and apply strong pressure while polishing. In the last cycles reduce the pressure and increase the speed of the polishing machine.

Application video:



Important notice:

All the information above is based on our empirical values. Please test the use of our product yourself to determine whether it is suitable for your intended application. All matters related to the warranty and liability for this product are governed by our general selling terms and conditions, unless otherwise specified by applicable legal regulations.

How to find us:

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5. At first, the polish will seem a little milky and should be worked in until only a slightly transparent/oily film is visible.
6. Once you have finished polishing, remove any residue with our Premium Microfiber cloth, without applying any pressure.
7. Depending on the surface requirements: a second step can be made to create a high-gloss finish. Here you have the option of using the Menzerna HCC400 IF again or one of our Menzerna Finishes. In both cases in combination with the Menzerna Soft Cut Foam Pad.

Menzerna Polishing Programm

	1. Heavy Cut	2. Medium Cut	3. Finish	4. Protection
Standard Products	HCC1000	MCP2500	FF3000	Power Lock Ultimate
Alternative Products	HCC1100	MCP2400	SF3500	Liquid Carnauba
		MCP2200	SFP3800	Sealing Wax
Premium Products	SHCC300/ SHCC300 GREEN LINE		Power Protect Ultra 2in1	
	HCC400/ HCC400 GREEN LINE			
Premium Pads	One-Step Polish 3in1			
	Wool/ Heavy Cut Pad	Medium Cut Foam Pad	Soft Cut Foam Pad	Wax Foam Pad

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