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# BODYFILLER

#### DEFINITION

Lightweight polyester bodyfiller. Formulated for fast work, dries rapidly and is easy to sand. Its creamy texture and good spreading allows easy repair of large areas. This is the reason why this putty is produced in larger packaging.

#### PHYSICAL CHARACTERISTICS

Nature: Colour: Specific weight: VOC: Unsaturated polyester Yellow 1,0 kg/l at 20°C 25 g/l Mixing Application

### AUXILIARY PRODUCTS

Hardener PBO

#### SUITABLE SURFACES

It may be applied on steel, electrozinc-coated, galvanised, aluminium or polyester surfaces. When maximum protection is required apply on epoxy primer. Do not apply on thermoplastic finishes and Wash Primers.

## SURFACE PREPARATION

- 1 Identify surface.
- 2 Process:

PROCESS			Steel	Aluminum	Electrozinc- coated	Polyester UP-GFK	
C	P80		$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	
	P150		$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	
Ţ	Cleaning thinner	ļ	V	$\checkmark$	$\checkmark$	V	



1 – APPLICATION						2 – SANDING						
	A : B WEIGHT	<sup>2</sup> >+ 100								ORBIT		
10ºC		10'	30'		TIME 5 min							P100
20ºC	100:2-3	7'	20'		80 cm		INITIAL			7 - 5 mm	P120	P180
30ºC		3'	15'		мах. т 80°С		FINAL		,	5 - 3 mm	P220	P240
<ul> <li>FINISH: Avoid coarse sand scratches outside the filler area during the initial cut, cheese greater is not recommended. Finish sand body filler with 80 grit. Sand bare metal and featheredge with 180 grit to remove 80 grit scratches.</li> <li>REMARKS</li> <li>Do not add more hardener than specified. Mix thoroughly. It must be isolated before applying finish coating. Polyester putties will not harden at temperatures under +5 °C.</li> </ul>												
EQUIPMENT CLEANING												
	Clean p	Clean putty knifes with a cleaning thinner before the product hardens.										
SAFETY Follow instructions of product label. For more information check the Material Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.												
STORAGE		Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.										
GUARANTEE	In unop	In unopened original packaging, one year from manufacturing date. Use a putty knife adapted to the surface to be repaired. The putty knife choice will be done according to its size and shape.								surface choice cording		
For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.												

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