

Technical Data Sheet.

Priomat® Elastic Adhesion Primer 3400



Excellent adhesion on plastic

Priomat® Elastic Adhesion Primer 3400 is a transparent adhesion primer for use on uncoated plastics. It provides excellent adhesion even on critical plastic substrates.

- Provides excellent adhesion to exterior plastic car parts.
- Can be directly applied on degreased, uncoated plastic.
- Comes ready to use.
- Radar capable.
- Suitable for tinting with Permafleet Mixing Concentrates 600 and Permasolid Clear Coat Color Additives.
- Also available as aerosol.

For professional use only!

Spies Hecker simply closer.



An Axalta Coating Systems Brand

Priomat® Elastic Adhesion Primer 3400

Product preparation - application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.

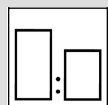


New exterior common plastic car parts, tempering 60 min. 60-65°C / first cleaning use a pad ultrafine soaked in Permaloid Silicone Remover 7010 / final cleaning use a cloth moistened with Permaloid Silicone Remover 7010.

Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth. Change cloths often, never use dirty cloths.

Remove thoroughly all traces of release agents.

Repairs to exterior common plastic car parts, sanded and cleaned.



Ready to use



Not applicable



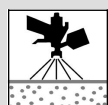
	Spray nozzle	Spray pressure	
Compliant	1.2 - 1.3	1.5 - 2 bar	inlet pressure
HVLP	1.3 - 1.4	0.7 bar	atomisation pressure

see manufacturer's instructions



1 - 2 coats

with intermediate flash-off: 5 min
final flash-off: 10 min - 15 min



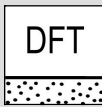

2K Elastified Surfacers

VOC compliant

This product mix is out of scope for VOC directive

Priomat® Elastic Adhesion Primer 3400

Products

	Priomat® Elastic Adhesion Primer 3400
	2 - 5 µm
Theoretical coverage	84 m ² /l at 1 micron dry film thickness Due to different hardener characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary. Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.
	Clean after use with a suitable solventbased guncleaner.

Remarks

- Shake before use.
- Material has to be at room temperature (18-25°C) before use.
- Can be tinted with Permafleet Mixing Concentrates 600 or Permasolid Clear Coat Additives up to max. 5%.
- For detailed information regarding suitable plastic substrates, please refer to the Spies Hecker Plastic Painting System TDS - SHPlasticSystem.
- Coated plastic car parts should not be washed with a high-pressure jet cleaner within the first six weeks. After this period, the nozzle must be held at a distance of no less than 30 cm from the object.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Spies Hecker product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Spies Hecker product range, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.