# Kronox 530

**UHS 2:1 CLEAR COAT** 





#### **DESCRIPTION**

**Kronox 530** is a 2:1 UHS clear coat that provides an **excellent topcoat with easy application and anti-sag properties,** designed to complement the most efficient clear coats in the range. In addition, when combined with the Extra Gloss **KX43** Hardener, its yield is enhanced, increasing gloss levels and depth.

### PHYSICAL CHARACTERISTICS

Nature: Acrylic 2K
Colour: Colourless
Specific weight: 1.0 kg/l at 20°C
Viscosity CF/4: 21" at 20°C
Dry film thickness: 50 - 60 microns
Yield: 9 - 10 m2/l

**VOC:** 415 gr/L - Kronox 530

417 gr/L - Application (100:50 vol)

**SOLIDS CONTENT**: 59% - Kronox 530

58% - Application (100:50 vol)

## **COMPLEMENTARY PRODUCTS**

**KX43** - Extra Gloss Clear Coat Hardener **KX45** - Standard Clear Coat Hardener

Tª °C	Catalyst	Catalyst	
< 18	KX45	KX43	
18 - 25	KX43 - KX45	KX43	
> 25	KX43	KX43	

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## **COMPLEMENTARY PRODUCTS**

Apply Kronox 530 on the two coat base coat after the flash-off time recommended by the manufacturer has elapsed.

## **MIXING RATIO**

	A B C		S	<b>→</b>
	100:50*		20°C	
КХ43	Volume	2:1	21"	2h
KX45	100:52* Weight		F/4	211

<sup>(\*</sup>Shake the clear coat well before mixing with the hardener).

## **METHOD OF APPLICATION**

	mm Ø	bar	cm —		<u>}</u> †}†}
<b>&gt;</b> 11/2	1,2 - 1,4	Max. 2,5	15 - 20	2 aporta	5' - 10'
<b>⇒1K</b>	1,2 - 1,3	Max. 2	10 - 15	2 coats	

# Kronox 530

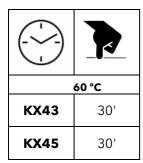
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### **DRYING**

	<u> </u>			9	
20 °C					
КХ43	1h30'	5h	6h30'	8h	24h
KX45	1h	4h30'	6h	7h	24h



	FUL OFF	FUL BAKE	
IR-OC			
LIGHT COLOURS	5'	10'	
DARK COLOURS	4'	8'	
METALLISED	5'	10'	

# **REMARKS**

Moisture alters the components of the clear coat and therefore the application equipment must be absolutely dry.

Close the Hardener container immediately after use.

In conditions of relative humidity above 70% and/or temperatures below +10°C, drying at 60°C is recommended.

# **CLEANING OF THE EQUIPMENT**

Clean with cleaning thinner before hardening of the product.





Version: 250612



#### **SAFETY**

Refer to the product label. For further information see safety data sheet. Comply with health and safety at work and waste disposal directives.

### **STORAGE**

Keep in a cool, ventilated place away from direct light. Store between +5 °C and +30 °C.

#### **SHELF LIFE**

One year in original unopened packaging.

For any technical information, please contact our Customer Service or Technical Department.

These products are for professional use only. The Safety Data Sheet must be consulted before use and the precautionary warnings on the product packaging must be observed. Their correct use, in accordance with their purpose and respecting the technical and safety data provided in these documents, is the sole and exclusive responsibility of the user. ROBERLO S.A.U. declines any responsibility due to the incorrect use of any product.

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