



MULTYFILLER 400

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ACRYLIC PRIMER 2K

DEFINITION

Multyfiller 400 is a high solid 2K acrylic primer filler for bodywork repair.

It has high isolating qualities. It also ensures excellent levelling and sanding properties.

Multyfiller 400 is a very versatile primer filler due to its wide range of dilution options and viscosity levels.

PHYSICAL CHARACTERISTICS



Nature:	2K acrylic	
Colour:	Grey and black	
Specific weight:	1,6 kg/l	at 20°C
Dry film thickness:	120 microns	2 coats
VOC:	517 g/l	Mixing application (100:25:35 vol)
Yield:	4 m ² /l	120 microns

AUXILIARY PRODUCTS





P5000 Standard hardener

S322 Standard thinner








SURFACE PREPARATION

PROCESS			Putty	Paint OEM	Cataphoresis
	P240		✓	✓	✓
	DA93		✓	✓	✓









MIXING RATIO

Multyfiller 400				
P5000	100 : 25 : 25-35 volume 100 : 15 : 14-20 weight	4 : 1	20"-40" F/4 20°C	50'





APPLICATION METHOD

					
	1,8 – 2,0	3-4	15-20	2-3	5' 20°C
	1,7 – 1,9	3	10	2-3	

DRYING TIMES

20° C				60° C			Short wave IR			
								LAMP DISTANCE	FLASH OFF	FULL BAKE
P5000	10'	3 h	3 h	P5000	30'	30'	P5000	80 cm	3'	12'

SANDING

			
INITIAL	3 ↓	P360	P600
FINAL		P600	P800

EQUIPMENT CLEANING

Clean with a cleaning thinner before the product hardens.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

In the unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.

SUGGESTION:

Apply the primer over a sufficiently wide area so that during sanding the whole area is totally free from contour marks.