



# PLUS 24

**A47**VERSION: 150313  
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## POLYESTER PUTTY

### DEFINITION

Polyester putty for bodywork. It's a creamy putty which thixotropy ensures an easy application and a good open time and easy working edges.  
It has excellent adhesion to metal and a high filling power.  
Good sanding properties.

### PHYSICAL CHARACTERISTICS

<b>Nature:</b>	Unsaturated polyester
<b>Colour:</b>	Cream
<b>Specific weight:</b>	1,9 kg/l at 20°C
<b>VOC:</b>	50 g/l

Mixing Application

### AUXILIARY PRODUCTS




Hardener PBO

### SUITABLE SURFACES

It may be applied on steel and polyester surfaces.  
When maximum protection is required apply on epoxy primer.  
Do not apply on thermoplastic finishes and Wash Primers.

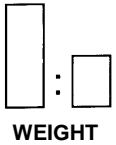







### SURFACE PREPARATION

- 1 - Identify surface.
- 2 - Process:

PROCESS		Steel	Polyester UP-GFK
	P80	✓	✓
	P150	✓	✓
	DA93	✓	✓

## 1 – APPLICATION

## 2 – SANDING

	 WEIGHT	 2 + 100								
10°C	100:2	6,5'	30'	TIME	INITIAL	7 - 5 mm	P120	P80		
20°C		5'	20'	5 min				↓	P220	P150
30°C		3,5'	15'	80 cm						FINAL
				MAX. T						
				80°C						

## REMARKS

Do not add more hardener than specified. Mix thoroughly.  
It must be isolated before applying finish coating.  
Polyester putties will not harden at temperatures under +5°C.

## EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

## SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets.  
Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

## GUARANTEE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.  
ROBERLO SA declines any responsibility due to an incorrect use of the product.

### SUGGESTION:

Dry sanding on polyester putties is always recommended because the dampness retained in the putty during wet sanding might cause problems in the support as well as in the finishing.